Date: User: Wednesday, 3/26/2008 9:54:22 AM

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 38183

Estimate Number

: 12716

P.O. Number

This Issue

: 3/26/2008

Prsht Rev. First Issue Previous Run

Written By

: NC : //

: 37352

Type

S.O. No. :

: SMALL /MED FAB

Drawing Revision

Material

Drawing Name

Part Number

Drawing Number

Project Number

Due Date

: D353635 · D3536 REV A

: GASKET

: N/A

: A

: 4/4/2008

Qty:

20 Um:

Each

Checked & Approved By Comment

: Est Rev:A

New Issue 07-02-14 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

NEOPRENE SHEET 0.063

1.0

MNEO60S063

η.

Comment: Qty.:

0.6507 sf(s)/Unit Total:

13.0137 sf(s)

NEOPRENE SHEET 0.063

Batch:

106614

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev:_

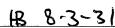
1B8-3-31

Prog Rev: ____

2-Deburr if necessary

3.0

QC2



INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



coenter

Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

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(8/3/3) (24)

Dart Aerospace Ltd

W/O:				W	ORK ORDER CHAN	IGES				
DATE	STEP	!	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:		R #:	Fault Cate	egory:	NCR: Yes	No DQA	\:	_ Date: _	
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NCR:			\	WORK ORE	ER NON-CONFOR	MANCE (NCF	₹)			
		Description of	INC			ection B	Verific	ation	Approval	Approval
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NOTE: Date & initial all entries

Date:

Wednesday, 3/26/2008 9:54:22 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 38183

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





08/04/03/

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion-



08-03-31



Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval** Approval QC Inspector PROCEDURE CHANGE DATE **STEP** Chief Eng / Prod Mgr By Date Qty Part No: _____ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ · QA: N/C Closed: ____ Date: ____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval** Approval DATE **STEP** Sign & **Action Description** Initial QC Inspector Section A Chief Eng Section C Chief Eng Chief Eng Date

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\\nCRWO RevD

DART AEROSPACE LTD	Work Order:	38183
Description: Gasket	Part Number:	D3536-35
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X Firs	st Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
23.25	+/-0.030	\$3.25	*		-	
19.75	+/-0.030	19.75	*			
17.75	+/-0.030	17.75	*			
14.25	+/-0.030	76.41	*			
9.50	+/-0.030	9.50	*			
4.75	+/-0.030	4.75	*			
2.00	+/-0.030	1.98	*			
6.00	+/-0.030	6,00	*			
6.75	+/-0.030		*			
0.30	+/-0.030	-302	*			
0.30	+/-0.030	.303	*			
1.89	+/-0.030	1888	*			
Ø0.19	+0.005/-0.001	.193	X			
0.063	+/-0.010	669	*			
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Measured by: Audited by: Prototype Approval: N/A				
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Date: 9-3-3 Date: OOB 3 Date: N/A	Date: 8-3-3	Date: OO B	Date:	N/A

F	₹ev	Date	Change	Revised by	Approyed
	Α	07.03.14	New Issue	KJ/JLM	
					

CHECKED

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D3536

DRAWING NO.

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USA,

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SCALE 1:10

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06. DATE

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GASKET

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NEW

ISSUE

04.02.12

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D3536-11 GASKET

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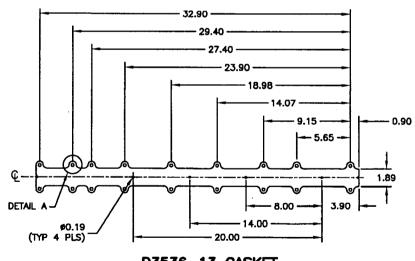
PURPOSE

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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT &
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



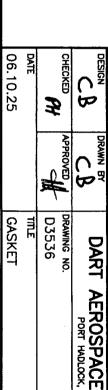
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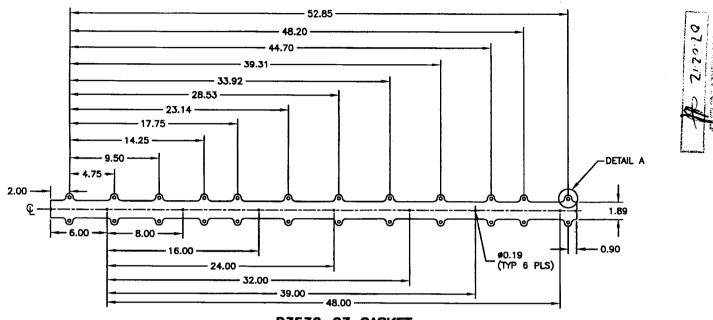
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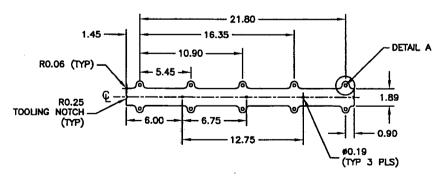
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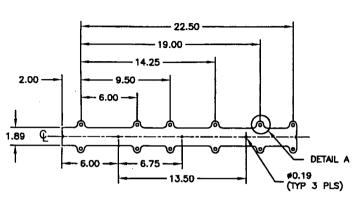
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D3536-33 GASKET



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- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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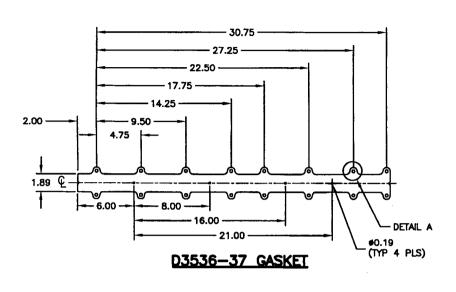
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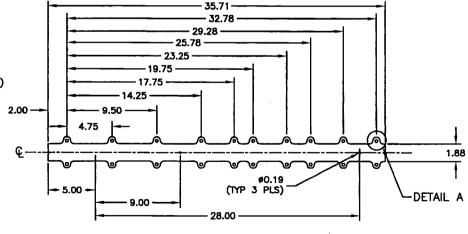
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6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

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D3536-39 GASKET

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D3536-41 GASKET



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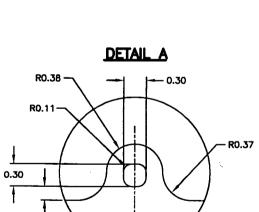
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OTHERWISE NOTED

5) ALL DIMENSIONS ARE IN INCHES
6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

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